

## Technical Data Sheet

**Polyfort J-60/20/E4 BK223BLK**

Polypropylene, Homopolymer

**Product Description**

*Polyfort J-60/20/E4 BK223BLK* is a Polypropylene Homopolymer Glass Fiber, 20% filled material. Features include: Chemically Coupled, and Homopolymer.

<b>Attribute</b>	Chemically Coupled; Homopolymer
<b>Forms</b>	Pellets
<b>Filler/Reinforcement</b>	Glass Fiber, 20%

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	9.0	g/10 min	ASTM D1238
Density - Specific Gravity	1.04	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>			
Tensile Strength, (23 °C)	68.9	MPa	ASTM D638
Tensile Elongation at Yield, (23 °C)	3.5	%	ASTM D638
Flexural Modulus, (23 °C, Tangent)	3790	MPa	ASTM D790
Tensile Modulus, (23 °C)	4140	MPa	ASTM D638
Flexural Strength, (23 °C)	93.1	MPa	ASTM D790
<b>Impact</b>			
Notched Izod Impact, (23 °C, 3.18 mm)	64	J/m	ASTM D256
<b>Hardness</b>			
Rockwell Hardness, (R-Scale)	100 to 110		ASTM D785
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi)	149	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	157	°C	ASTM D648
<b>Additional Information</b>			
Water Absorption at 24 hrs	0.03	%	ASTM D570